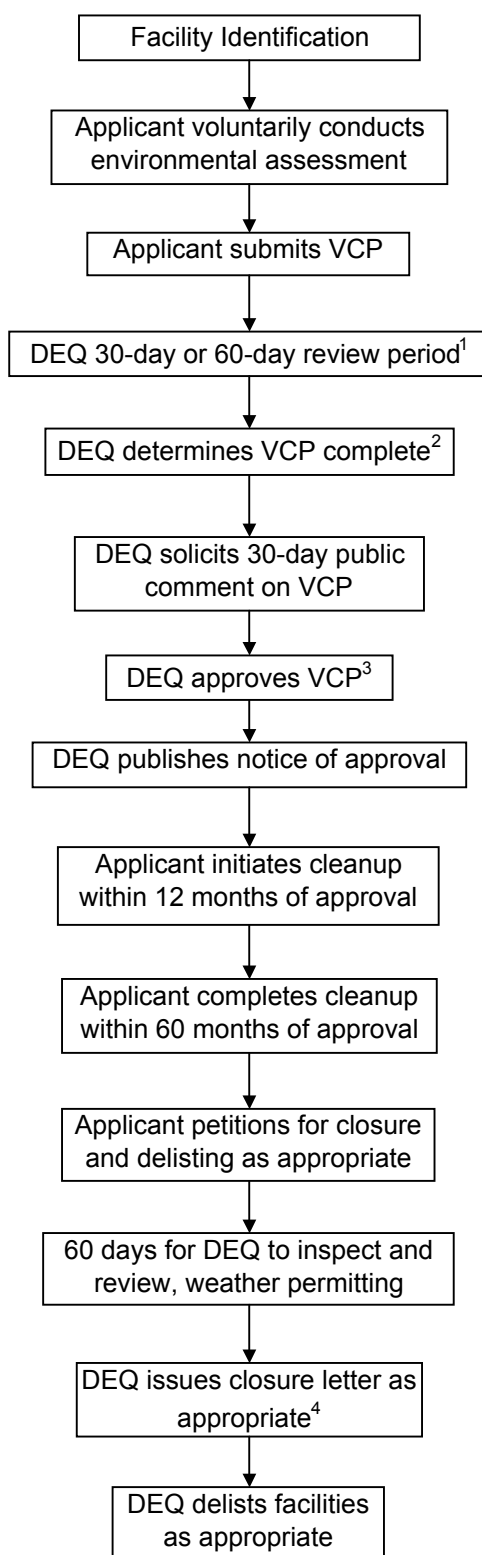


FIGURE 1

THE VOLUNTARY CLEANUP AND REDEVELOPMENT ACT (VCRA) PROCESS



DEQ = Montana Department of Environmental Quality

VCP = Voluntary Cleanup Plan

¹ Voluntary cleanups requiring less than 24 months require 30-day review; those requiring 24-60 months require 60 days.

² A VCP may require more than one revision to be deemed complete.

³ DEQ may require changes based on public comment prior to approval or may not approve the VCP.

⁴ Applicants are required to pay DEQ oversight costs for the voluntary cleanup before DEQ will issue a closure letter.